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Designation	Meaning
Sch 5, 10	Thin wall; low pressure, often stainless
Sch 40	Most common general-purpose wall
Sch 80	Thicker wall for higher pressure / threading
Sch 160	Very thick wall, high pressure
STD	Standard weight (= Sch 40 up to NPS 10)
XS	Extra strong (= Sch 80 up to NPS 8)
XXS	Double extra strong
10S, 40S, 80S	Stainless steel schedules (ASME B36.19M)